## GRAVITY CAST PVT. LTD. GRAVITY GROUP OF COMPANIES

## Material - ANSI/AA 13

## Standard Specification for Aluminium Alloy for General Engineering and Light-Weight

## Structural Purpose

Group - Non-Ferrous Alumium Alloy
Sub Group - ANSI/AA Aluminium Alloy for General Engineering and Light-Weight Structural Purpose
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Casting

| Chemical Composition |  |  | Heat Treatment |  |
| :---: | :---: | :---: | :---: | :---: |
| Silicon | Si \% | 11.000-13.000 | As-Cast |  |
| Iron | $\mathrm{Fe} \%$ | 2.000 max. |  |  |
| Copper | Cu \% | 1.000 max. |  |  |
| Magnesium | Mg \% | 0.100 max. |  |  |
| Manganese | Mn \% | 0.350 max. |  |  |
| Nickel | Ni \% | 0.500 max. |  |  |
| Zinc | Zn \% | 0.500 max. |  |  |
| Tin | Sn \% | 0.150 max. | $\square$ |  |
| Other | Ot\% | 0.250 max. | Mechanical Properties |  |
| Aluminium | Al \% | Balance | Tensile Strength in Mpa | 296 min . |
| - | - | - | Yield Strength in Mpa | 145 min |
| - | - | - | Elongation in \% | 2.5 min . |
| - | - | - | Reduction of Area in \% | - |
| - | - | - | Hardness in BHN | 80 min . |
| - | - | - | Impact in Joule | - |


| Cross Reference Table |  |  |  |
| :---: | :---: | :---: | :---: |
| Material | Standard | Country | Grade Belong to the Industry |
| B 275 S12B | ASTM | USA | Casting |
| A04130 | UNS | USA | Casting |
| A04130 | SAE | USA | Casting |
| B85 S12B | ASTM | USA | Casting |
| 413.0 | NBR | Brazil | Casting |
| 413.0 | NMX | Maxico | Casting |
| 413.0 | SAE | USA | Casting |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. - Gravity Group of Companies team member Call on +918469160029 , or email marketing@gravitycastindia.com

